Unicrete 80LC SC15

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)
Issue date: 6/25/2015 Revision date: 10/26/2026 Supersedes: 12/13/2024

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture.
Product name : Unicrete 80LC SC15
CAS-No. : Mixture
Product code : 3648

1.2. Other means of identification

Other means of identification : Alumina-Silicate Cement Bonded Castable

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Refractory
Recommended use : Industrial use

1.4. Supplier's details

RHI Magnesita
425 South Salem Church Road
York, PA, 17408
United States
T 717-792-3611
Resco_SDS.TDS@rhimagnesita.com - WWW.RescoProducts.com

1.5. Emergency phone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2B	H320	Causes eye irritation.
Carcinogenicity, Category 1A	H350	May cause cancer (Inhalation).

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H315 - Causes skin irritation
H320 - Causes eye irritation
H350 - May cause cancer (Inhalation).
Precautionary statements (GHS US) : P280 - Wear eye protection, Dust respirator, protective gloves.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 - If skin irritation occurs: Get medical advice or attention.
P337+P313 - If eye irritation persists: Get medical advice or attention.
P260 - Do not breathe dust.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
aluminium oxide, non-fibrous	CAS-No.: 1344-28-1	30 – 60	Not classified
silicon carbide	CAS-No.: 409-21-2	10 – 30	Carc. 1B, H350

Name	Product identifier	%	GHS US classification
Calcium Aluminate Cement	CAS-No.: 65997-16-2	5 – 10	Skin Irrit. 2, H315 Eye Irrit. 2B, H320
cristobalite	CAS-No.: 14464-46-1	0.5 – 1	Carc. 1A, H350

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation : Allow affected person to breathe fresh air. Allow the victim to rest.

First-aid measures after skin contact : Gently wash with plenty of soap and water.

First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms/effects, acute and delayed

Potential Adverse human health effects and symptoms : Danger of serious damage to health by prolonged exposure through inhalation.

Symptoms/effects after inhalation : Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.

Symptoms/effects after skin contact : Causes skin irritation.

Symptoms/effects after eye contact : Causes eye irritation.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media : In case of fire, all extinguishing media allowed.

5.2. Specific hazards arising from the chemical

Fire hazard : Not flammable.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire with normal precautions from a reasonable distance. Prevent entry to sewers and public waters.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures : Do not breathe dust. Avoid contact with skin and eyes.

For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Ventilate area. On land, sweep or shovel into suitable containers.

Environmental precautions : Prevent entry to sewers and public waters.

6.2. Methods and materials for containment and cleaning up

Methods for cleaning up : On land, sweep or shovel into suitable containers. Minimize generation of dust.

See Heading 8. Exposure controls and personal protection.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store this product in a dry location where it can be protected from the elements.

Incompatible products : Strong bases. Strong acids.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

cristobalite (14464-46-1)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	0.025 mg/m³ respirable dust
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	0.05 mg/m³ respirable dust

silicon carbide (409-21-2)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	3 mg/m³ (Silicon carbide, nonfibrous; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction. The value is for particulate matter containing no asbestos and < 1% crystalline silica.

aluminium oxide, non-fibrous (1344-28-1)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	1 mg/m³ respirable dust

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate ventilation to minimize dust concentrations.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:
Avoid all unnecessary exposure.

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Wear appropriate mask

Other information:
Do not eat, drink or smoke during use.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	:	Solid
Appearance	:	Granular mixture.
Color	:	Gray
Odor	:	earthy
Odor threshold	:	No data available
pH	:	≈ 10.5
pH solution concentration	:	10 %
Melting point	:	> 2500 °F
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Flammability (solid, gas)	:	Not flammable.
Vapor pressure	:	No data available
Relative vapor density at 20°C	:	No data available
Relative density	:	No data available
Solubility	:	Slightly soluble in water.
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available
Explosion limits	:	No data available
Particle characteristics	:	No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

Hydraulic setting.

10.2. Chemical stability

Stable under normal conditions of use.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Avoid dust formation.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

No additional information available

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

silicon carbide (409-21-2)	
LD50 oral rat	> 2000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal)

aluminium oxide, non-fibrous (1344-28-1)	
LD50 oral rat	> 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

Skin corrosion/irritation : Causes skin irritation.
pH: ≈ 10.5

Calcium Aluminate Cement (65997-16-2)	
pH	≤ 13

cristobalite (14464-46-1)	
pH	6 – 7

silicon carbide (409-21-2)	
pH	Not applicable (non-soluble in water), CIPAC MT 75: Determination of pH

aluminium oxide, non-fibrous (1344-28-1)	
pH	9 – 10.5 (aqueous suspension, 33 %)

Serious eye damage/irritation : Causes eye irritation.
pH: ≈ 10.5

Calcium Aluminate Cement (65997-16-2)	
pH	≤ 13

cristobalite (14464-46-1)	
pH	6 – 7

silicon carbide (409-21-2)	
pH	Not applicable (non-soluble in water), CIPAC MT 75: Determination of pH

aluminium oxide, non-fibrous (1344-28-1)	
pH	9 – 10.5 (aqueous suspension, 33 %)

Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified

Carcinogenicity : May cause cancer (Inhalation).

silicon carbide (409-21-2)	
IARC group	2A - Probably carcinogenic to humans

Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

silicon carbide (409-21-2)	
Viscosity, kinematic	Not applicable (solid)

aluminium oxide, non-fibrous (1344-28-1)	
Viscosity, kinematic	Not applicable (solid)

Potential Adverse human health effects and symptoms : Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after inhalation : Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact : Causes skin irritation.
Symptoms/effects after eye contact : Causes eye irritation.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short–term (acute) : Not classified
Hazardous to the aquatic environment, long–term (chronic) : Not classified

silicon carbide (409-21-2)	
ErC50 algae	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, 48 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)

aluminium oxide, non-fibrous (1344-28-1)	
LC50 - Fish [1]	> 100 mg/l (96 h, Salmo trutta, Literature study)
EC50 - Crustacea [1]	> 100 mg/l (48 h, Daphnia magna, Literature study)

12.2. Persistence and degradability

Unicrete 80LC SC15 (Mixture)	
Persistence and degradability	Not established.

Calcium Aluminate Cement (65997-16-2)	
Persistence and degradability	Rapidly degradable

cristobalite (14464-46-1)	
Persistence and degradability	Mineral, Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

silicon carbide (409-21-2)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

aluminium oxide, non-fibrous (1344-28-1)	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable

aluminium oxide, non-fibrous (1344-28-1)	
ThOD	Not applicable

12.3. Bioaccumulative potential

Unicrete 80LC SC15 (Mixture)	
Bioaccumulative potential	Not established.

cristobalite (14464-46-1)	
Bioaccumulative potential	No data available.

silicon carbide (409-21-2)	
Bioaccumulative potential	Not bioaccumulative.

aluminium oxide, non-fibrous (1344-28-1)	
Bioaccumulative potential	No data available.

12.4. Mobility in soil

cristobalite (14464-46-1)	
Ecology - soil	No data available.

silicon carbide (409-21-2)	
Surface tension	No data available in the literature
Ecology - soil	Low potential for adsorption in soil.

aluminium oxide, non-fibrous (1344-28-1)	
Surface tension	Not applicable (water solubility < 1 mg/l)
Ecology - soil	No data available.

12.5. Other adverse effects

Ozone : Not classified
Effect on the global warming : None known
Fluorinated greenhouse gases : No
Other information : No other effects known.

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

SECTION 14: Transport information

Department of Transportation (DOT)
In accordance with DOT
Not regulated
Transportation of Dangerous Goods
Not regulated
Transport by sea
Not regulated
Air transport
Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

aluminium oxide, non-fibrous (1344-28-1)
Not subject to reporting requirements of the United States SARA Section 313

aluminium oxide, non-fibrous (1344-28-1)	
Note	Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forms)"; the Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 material. Only manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers reporting.

15.2. International regulations

CANADA

Calcium Aluminate Cement (65997-16-2)
Listed on the Canadian DSL (Domestic Substances List)

cristobalite (14464-46-1)
Listed on the Canadian DSL (Domestic Substances List)

silicon carbide (409-21-2)
Listed on the Canadian DSL (Domestic Substances List)

aluminium oxide, non-fibrous (1344-28-1)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

silicon carbide (409-21-2)
Listed on IARC (International Agency for Research on Cancer)

15.3. State regulations

Unicrete 80LC SC15 (Mixture)	
U.S. - California - Proposition 65 - Other information	This product contains crystalline silica, a chemical known to the state of California to cause cancer. For more information go to WWW.P65Warnings.ca.gov

cristobalite (14464-46-1)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

Component	State or local regulations
cristobalite(14464-46-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
silicon carbide(409-21-2)	U.S. - New Jersey - Right to Know Hazardous Substance List
aluminium oxide, non-fibrous(1344-28-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Revision date : 10/26/2026

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Other information : Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements	
H315	Causes skin irritation
H320	Causes eye irritation
H350	May cause cancer.

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.