



REF Patch 90PB XF

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)
Issue date: 5/1/2015 Revision date: 7/28/2026 Supersedes: 7/10/2024

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : REF Patch 90PB XF
CAS-No. : Mixture
Product code : 2531

1.2. Other means of identification

Other means of identification : Plastic/Ramming Mix Refractory

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Refractory
Recommended use : Industrial use

1.4. Supplier's details

RHI Magnesita
425 South Salem Church Road
York, PA, 17408
United States
T 717-792-3611
Resco.SDS.TDS@rhimagnesita.com - WWW.RescoProducts.com

1.5. Emergency phone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification
Skin corrosion/irritation, Category 2 H315 Causes skin irritation.
Serious eye damage/eye irritation, Category 2B H320 Causes eye irritation.
Carcinogenicity, Category 1A H350 After drying May cause cancer (Inhalation).
Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H315 - Causes skin irritation
H320 - Causes eye irritation
H350 - After drying May cause cancer (Inhalation).
Precautionary statements (GHS US) : P280 - Wear eye protection, Dust respirator, protective gloves.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 - If skin irritation occurs: Get medical advice or attention.
P337+P313 - If eye irritation persists: Get medical advice or attention.
P260 - Do not breathe dust.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
aluminium oxide, non-fibrous	CAS-No.: 1344-28-1	60 – 80	Not classified
phosphoric acid, conc=75%, aqueous solution	CAS-No.: 7664-38-2	5 – 10	Skin Corr. 1B, H314

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Name	Product identifier	%	GHS US classification
quartz	CAS-No.: 14808-60-7	1 – 5	Carc. 1A, H350

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms/effects, acute and delayed

Potential Adverse human health effects and symptoms	: Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after inhalation	: After drying or heating. Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.

5.2. Specific hazards arising from the chemical

Fire hazard	: Not flammable.
Explosion hazard	: Prolonged exposure to fire may cause containers to rupture/explode.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures	: Avoid contact with skin and eyes.
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For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: On land, sweep or shovel into suitable containers.
Environmental precautions	: Prevent entry to sewers and public waters.

6.2. Methods and materials for containment and cleaning up

Methods for cleaning up	: On land, sweep or shovel into suitable containers.
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See Heading 8. Exposure controls and personal protection.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes. After drying Do not breathe dust.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions	: Store this product in a dry location where it can be protected from the elements.
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SECTION 8 Exposure controls/personal protection

8.1. Control parameters

aluminium oxide, non-fibrous (1344-28-1)

USA - ACGIH® - Threshold Limit Values

ACGIH® TLV® TWA	1 mg/m³ respirable dust
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quartz (14808-60-7)	
USA - ACGIH® - Threshold Limit Values	
ACGIH® TLV® TWA	0.025 mg/m³ (Silica-Crystalline Quartz; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction)
USA - OSHA - Occupational Exposure Limits	
Local name	Silica, crystalline quartz, respirable dust
OSHA PEL TWA	0.05 mg/m³ respirable dust
Remark (OSHA)	(3) See Table Z-3.

8.2. Appropriate engineering controls

Appropriate engineering controls : Emergency eye wash fountain with clean water. Dust on tear out. Provide adequate ventilation to minimize dust concentrations.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:
Wear protective gloves.
Eye protection:
Chemical goggles or safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
Dust when sawing or tear out. Wear appropriate mask

Other information:

Do not eat, drink or smoke during use.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Solid
Appearance	: Plastic.
Color	: white
Odor	: Acid Odor
Odor threshold	: No data available
pH	: < 3
Melting point	: > 3000 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 3
Solubility	: Slightly soluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

Air Setting.

10.2. Chemical stability

Stable under normal conditions of use.

10.3. Possibility of hazardous reactions

Not established.

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10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

aluminium oxide, non-fibrous (1344-28-1)

LD50 oral rat	> 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

phosphoric acid, conc=75%, aqueous solution (7664-38-2)

ATE US (oral)	4400 mg/kg body weight
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Skin corrosion/irritation : Causes skin irritation.
pH: < 3

aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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phosphoric acid, conc=75%, aqueous solution (7664-38-2)

pH	0 – 0.5 (20 °C)
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quartz (14808-60-7)

pH	6 – 7
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Serious eye damage/irritation : Causes eye irritation.
pH: < 3

aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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phosphoric acid, conc=75%, aqueous solution (7664-38-2)

pH	0 – 0.5 (20 °C)
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quartz (14808-60-7)

pH	6 – 7
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Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : After drying May cause cancer (Inhalation).

quartz (14808-60-7)

IARC group	1 - Carcinogenic to humans
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Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

aluminium oxide, non-fibrous (1344-28-1)

Viscosity, kinematic	Not applicable (solid)
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Potential Adverse human health effects and symptoms : Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation.

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Symptoms/effects after inhalation	: After drying or heating. Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term : Not classified

(acute)

Hazardous to the aquatic environment, long-term : Not classified

(chronic)

aluminium oxide, non-fibrous (1344-28-1)

LC50 - Fish [1]	> 100 mg/l (96 h, Salmo trutta, Literature study)
EC50 - Crustacea [1]	> 100 mg/l (48 h, Daphnia magna, Literature study)

12.2. Persistence and degradability

REF Patch 90PB XF (Mixture)

Persistence and degradability	Not established.
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aluminium oxide, non-fibrous (1344-28-1)

Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

phosphoric acid, conc=75%, aqueous solution (7664-38-2)

Persistence and degradability	Biodegradability: not applicable.
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quartz (14808-60-7)

Persistence and degradability	Not applicable.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

12.3. Bioaccumulative potential

REF Patch 90PB XF (Mixture)

Bioaccumulative potential	Not established.
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aluminium oxide, non-fibrous (1344-28-1)

Bioaccumulative potential	No data available.
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phosphoric acid, conc=75%, aqueous solution (7664-38-2)

Bioaccumulative potential	No test data of component(s) available.
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quartz (14808-60-7)

Bioaccumulative potential	No data available.
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12.4. Mobility in soil

aluminium oxide, non-fibrous (1344-28-1)

Surface tension	Not applicable (water solubility < 1 mg/l)
Ecology - soil	No data available.

phosphoric acid, conc=75%, aqueous solution (7664-38-2)

Ecology - soil	Highly mobile in soil.
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12.5. Other adverse effects

Ozone	: Not classified
Effect on the global warming	: None known
Fluorinated greenhouse gases	: No
Other information	: No other effects known.

SECTION 13 Disposal considerations

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
aluminium oxide, non-fibrous	1344-28-1	Exempted	Active	
phosphoric acid, conc=75%, aqueous solution	7664-38-2	Present	Active	
quartz	14808-60-7	Present	Active	

aluminium oxide, non-fibrous (1344-28-1)

Not subject to reporting requirements of the United States SARA Section 313

Note	Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forms)"; the Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 material. Only manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers reporting.
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phosphoric acid, conc=75%, aqueous solution (7664-38-2)

Not subject to reporting requirements of the United States SARA Section 313

CERCLA RQ 5000 lb

15.2. International regulations

CANADA

aluminium oxide, non-fibrous (1344-28-1)

Listed on the Canadian DSL (Domestic Substances List)

phosphoric acid, conc=75%, aqueous solution (7664-38-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

quartz (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)

15.3. State regulations

REF Patch 90PB XF (Mixture)

U.S. - California - Proposition 65 - Other information	This product contains crystalline silica, a chemical known to the state of California to cause cancer. For more information go to WWW.P65Warnings.ca.gov
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quartz (14808-60-7)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

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Component	State or local regulations
aluminium oxide, non-fibrous(1344-28-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
phosphoric acid, conc=75%, aqueous solution(7664-38-2)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
quartz(14808-60-7)	U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Revision date : 7/28/2026

Issue date : 5/1/2015

Other information : Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements	
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H320	Causes eye irritation
H350	May cause cancer.

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.