



Ref Bond X-13 DP

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)
Issue date: 6/22/2015 Revision date: 12/3/2025 Supersedes: 3/21/2023

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : Ref Bond X-13 DP
CAS-No. : Mixture
Product code : 2541

1.2. Other means of identification

Other means of identification : Alumina-Silicate Wet Chemically Bonded Mortar-Slurry

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Refractory
Recommended use : Industrial use

1.4. Supplier's details

RHI Magnesita
425 South Salem Church Road
York, PA, 17408
United States
T 717-792-3611
Resco.SDS.TDS@rhimagnesita.com - WWW.RescoProducts.com

1.5. Emergency phone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification
Skin corrosion/irritation, Category 2 H315 Causes skin irritation.
Serious eye damage/eye irritation, Category 2B H320 Causes eye irritation.
Carcinogenicity, Category 1A H350 May cause cancer (After drying or heating, Inhalation).
Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H315 - Causes skin irritation
H319 - Causes serious eye irritation
H350 - May cause cancer (After drying or heating, Inhalation).

Precautionary statements (GHS US) : P202 - Do not handle until all safety precautions have been read and understood.
P280 - Wear eye protection, protective gloves, protective clothing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 - If skin irritation occurs: Get medical advice or attention.
P337+P313 - If eye irritation persists: Get medical advice or attention.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
aluminium oxide, non-fibrous	CAS-No.: 1344-28-1	60 – 80	Not classified
phosphoric acid, conc=75%, aqueous solution	CAS-No.: 7664-38-2	5 – 10	Skin Corr. 1B, H314

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Name	Product identifier	%	GHS US classification
cristobalite	CAS-No.: 14464-46-1	0.1 – 0.5	Carc. 1A, H350
quartz	CAS-No.: 14808-60-7	0.1 – 0.5	Carc. 1A, H350

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Gently wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms/effects, acute and delayed

Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.
Symptoms/effects after inhalation	: After drying or heating. Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: No unsuitable extinguishing media known.

5.2. Specific hazards arising from the chemical

Fire hazard	: Not flammable.
Explosion hazard	: Prolonged exposure to fire may cause containers to rupture/explode.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures	: If spilled, may cause the floor to be slippery.
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For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: Stop release.
Environmental precautions	: Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.2. Methods and materials for containment and cleaning up

For containment	: Plug the leak, cut off the supply.
Methods for cleaning up	: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage.

See Heading 8, Exposure controls and personal protection

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Avoid contact with eyes. Avoid contact with skin.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including incompatibilities

Storage conditions	: Store in original container. Keep container closed when not in use.
Incompatible products	: Strong bases. Avoid contact with materials: such as sulfides and sulfites which could release toxic gases, mixing with strong bases because high heat of reaction can generate steam, and metals which could liberate hydrogen, a flammable gas.

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SECTION 8 Exposure controls/personal protection

8.1. Control parameters

aluminium oxide, non-fibrous (1344-28-1)

USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA 1 mg/m³ respirable dust

cristobalite (14464-46-1)

USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA 0.025 mg/m³ respirable dust

USA - OSHA - Occupational Exposure Limits

OSHA PEL TWA 0.05 mg/m³ respirable dust

quartz (14808-60-7)

USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA 0.025 mg/m³ (Silica-Crystalline Quartz; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction)

USA - OSHA - Occupational Exposure Limits

Local name Silica, crystalline quartz, respirable dust

OSHA PEL TWA 0.05 mg/m³ respirable dust

Remark (OSHA) (3) See Table Z-3.

8.2. Appropriate engineering controls

Appropriate engineering controls : Emergency eye wash fountain with clean water. After drying or heating. Dust on tear out. Provide adequate ventilation to minimize dust concentrations.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

After air drying or heating. Dust when sawing or tear out. Wear appropriate mask

Other information:

Do not eat, drink or smoke during use.

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Liquid
Appearance	: Slurry.
Color	: Gray
Odor	: Acid Odor
Odor threshold	: No data available
pH	: < 3
Melting point	: > 2500 °F
Freezing point	: ≈ 32 °F
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 2.8
Solubility	: Moderately soluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

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9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

Air Setting.

10.2. Chemical stability

Not established.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

Strong bases. Avoid contact with materials: such as sulfides and sulfites which could release toxic gases, mixing with strong bases because high heat of reaction can generate steam, and metals which could liberate hydrogen, a flammable gas.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

aluminium oxide, non-fibrous (1344-28-1)

LD50 oral rat	> 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

phosphoric acid, conc=75%, aqueous solution (7664-38-2)

ATE US (oral)	4400 mg/kg body weight
Skin corrosion/irritation	: Causes skin irritation. pH: < 3

aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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cristobalite (14464-46-1)

pH	6 – 7
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phosphoric acid, conc=75%, aqueous solution (7664-38-2)

pH	0 – 0.5 (20 °C)
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quartz (14808-60-7)

pH	6 – 7
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Serious eye damage/irritation : Causes eye irritation.
pH: < 3

aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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cristobalite (14464-46-1)

pH	6 – 7
----	-------

phosphoric acid, conc=75%, aqueous solution (7664-38-2)

pH	0 – 0.5 (20 °C)
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quartz (14808-60-7)	
pH	6 – 7
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause cancer (After drying or heating, Inhalation).
quartz (14808-60-7)	
IARC group	1 - Carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
aluminium oxide, non-fibrous (1344-28-1)	
Viscosity, kinematic	Not applicable (solid)
Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.
Symptoms/effects after inhalation	: After drying or heating. Dust on tear out. Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
SECTION 12 Ecological information	
12.1. Ecotoxicity	
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified
aluminium oxide, non-fibrous (1344-28-1)	
LC50 - Fish [1]	> 100 mg/l (96 h, Salmo trutta, Literature study)
EC50 - Crustacea [1]	> 100 mg/l (48 h, Daphnia magna, Literature study)
12.2. Persistence and degradability	
Ref Bond X-13 DP (Mixture)	
Persistence and degradability	Not established.
aluminium oxide, non-fibrous (1344-28-1)	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
crystalite (14464-46-1)	
Persistence and degradability	Mineral, Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
phosphoric acid, conc=75%, aqueous solution (7664-38-2)	
Persistence and degradability	Biodegradability: not applicable.
quartz (14808-60-7)	
Persistence and degradability	Not applicable.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable

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quartz (14808-60-7)	
ThOD	Not applicable
12.3. Bioaccumulative potential	
Ref Bond X-13 DP (Mixture)	
Bioaccumulative potential	Not established.
aluminium oxide, non-fibrous (1344-28-1)	
Bioaccumulative potential	No data available.
cristobalite (14464-46-1)	
Bioaccumulative potential	No data available.
phosphoric acid, conc=75%, aqueous solution (7664-38-2)	
Bioaccumulative potential	No test data of component(s) available.
quartz (14808-60-7)	
Bioaccumulative potential	No data available.
12.4. Mobility in soil	
aluminium oxide, non-fibrous (1344-28-1)	
Surface tension	Not applicable (water solubility < 1 mg/l)
Ecology - soil	No data available.
cristobalite (14464-46-1)	
Ecology - soil	No data available.
phosphoric acid, conc=75%, aqueous solution (7664-38-2)	
Ecology - soil	Highly mobile in soil.
12.5. Other adverse effects	
Ozone	: Not classified
Effect on the global warming	: None known
Fluorinated greenhouse gases	: No
Other information	: Avoid release to the environment.
SECTION 13 Disposal considerations	
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
SECTION 14 Transport information	
In accordance with DOT / TDG / IMDG / IATA	
Department of Transportation (DOT)	
In accordance with DOT	
Not regulated	
Transportation of Dangerous Goods	
Not regulated	
Transport by sea	
Not regulated	
Air transport	
Not regulated	
SECTION 15 Regulatory information	
15.1. Federal regulations	
All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory	
aluminium oxide, non-fibrous (1344-28-1)	
Not subject to reporting requirements of the United States SARA Section 313	
Note	Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forms)"; the Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 material. Only manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers reporting.

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phosphoric acid, conc=75%, aqueous solution (7664-38-2)

Not subject to reporting requirements of the United States SARA Section 313

CERCLA RQ 5000 lb

15.2. International regulations

CANADA

aluminium oxide, non-fibrous (1344-28-1)

Listed on the Canadian DSL (Domestic Substances List)

cristobalite (14464-46-1)

Listed on the Canadian DSL (Domestic Substances List)

phosphoric acid, conc=75%, aqueous solution (7664-38-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

quartz (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)

15.3. State regulations

Ref Bond X-13 DP (Mixture)

U.S. - California - Proposition 65 - Other information This product contains crystalline silica, a chemical known to the state of California to cause cancer. For more information go to WWW.P65Warnings.ca.gov

cristobalite (14464-46-1)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

quartz (14808-60-7)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

Component

aluminium oxide, non-fibrous(1344-28-1)

State or local regulations

U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

cristobalite(14464-46-1)

U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

phosphoric acid, conc=75%, aqueous solution(7664-38-2)

U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

quartz(14808-60-7)

U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Revision date : 12/3/2025

Issue date : 6/22/2015

Other information : Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements

H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H320	Causes eye irritation
H350	May cause cancer.

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.