



# R-MAX AZS PCQT

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Issue date: 4/18/2019 Revision date: 10/30/2024 Supersedes: 10/4/2021

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : R-MAX AZS PCQT  
CAS-No. : Mixture  
Product code : 6679  
Other means of identification : Alumina-Silicate Cement Bonded Castable

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Refractory  
Recommended use : Industrial use

#### 1.3. Supplier

Resco Products, Inc.  
One Robinson Plaza, Suite 300  
6600 Steubenville Pike  
Pittsburgh, PA, 15205  
United States  
T 412-494-4491  
[SDS@RescoProducts.com](mailto:SDS@RescoProducts.com) - [WWW.RescoProducts.com](http://WWW.RescoProducts.com)

#### 1.4. Emergency telephone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300  
Outside USA & Canada +1 703-741-5970

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2B	H320	Causes eye irritation
Carcinogenicity Category 1A	H350	May cause cancer (Inhalation)

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H315 - Causes skin irritation  
H320 - Causes eye irritation  
H350 - May cause cancer (Inhalation)

Precautionary statements (GHS US) : P280 - Wear eye protection, Dust respirator, protective gloves.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P332+P313 - If skin irritation occurs: Get medical advice/attention.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P260 - Do not breathe dust.

#### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Radioactivity: In common with many naturally occurring mineral products zirconia contains very low levels of naturally occurring radioactive elements, principally uranium, thorium and radium. The principal radiation hazard is due to inhalation of any dust, while a secondary lesser external hazard exists through gamma radiation.

#### 2.4. Unknown acute toxicity (GHS US)

No additional information available

### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Zirconia	CAS-No.: 1314-23-4	10 – 20	Not classified
aluminium oxide, non-fibrous	CAS-No.: 1344-28-1	10 – 20	Not classified

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Name	Product identifier	%	GHS US classification
Calcium Aluminate Cement	CAS-No.: 65997-16-2	5 – 10	Skin Irrit. 2, H315 Eye Irrit. 2B, H320
silicon carbide	CAS-No.: 409-21-2	5 – 10	Carc. 1B, H350
quartz	CAS-No.: 14808-60-7	1 – 5	Carc. 1A, H350
crystalite	CAS-No.: 14464-46-1	0.1 – 0.5	Carc. 1A, H350

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

#### 4.2. Most important symptoms and effects (acute and delayed)

Potential Adverse human health effects and symptoms	: Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after inhalation	: Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.

#### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.

#### 5.2. Specific hazards arising from the chemical

Fire hazard	: Not flammable.
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#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures	: Do not breathe dust. Avoid contact with skin and eyes.
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##### 6.1.2. For emergency responders

Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: Ventilate area. On land, sweep or shovel into suitable containers.

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: On land, sweep or shovel into suitable containers. Minimize generation of dust.
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#### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling	: Do not handle until all safety precautions have been read and understood. Avoid raising dust. Avoid contact with skin and eyes. Do not breathe dust.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store this product in a dry location where it can be protected from the elements.
Incompatible products	: Strong bases. Strong acids.

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### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### R-MAX AZS PCQT (Mixture)

No additional information available

##### Calcium Aluminate Cement (65997-16-2)

No additional information available

##### silicon carbide (409-21-2)

###### USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA 3 mg/m<sup>3</sup> (Silicon carbide, nonfibrous; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction. The value is for particulate matter containing no asbestos and < 1% crystalline silica.

##### aluminium oxide, non-fibrous (1344-28-1)

###### USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA 1 mg/m<sup>3</sup> respirable dust

##### Zirconia (1314-23-4)

###### USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA 5 mg/m<sup>3</sup> As Zr

###### USA - OSHA - Occupational Exposure Limits

OSHA PEL (TWA) [1] 5 mg/m<sup>3</sup> As Zr

##### quartz (14808-60-7)

###### USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA 0.025 mg/m<sup>3</sup> (Silica-Crystalline Quartz; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value; Respirable fraction)

###### USA - OSHA - Occupational Exposure Limits

Local name Silica, crystalline quartz, respirable dust

OSHA PEL (TWA) [1] 0.05 mg/m<sup>3</sup> respirable dust

Remark (OSHA) (3) See Table Z-3.

##### cristobalite (14464-46-1)

###### USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA 0.025 mg/m<sup>3</sup> respirable dust

###### USA - OSHA - Occupational Exposure Limits

OSHA PEL (TWA) [1] 0.05 mg/m<sup>3</sup> respirable dust

#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate ventilation to minimize dust concentrations.

#### 8.3. Individual protection measures/Personal protective equipment

##### Personal protective equipment:

Avoid all unnecessary exposure.

##### Hand protection:

Wear protective gloves.

##### Eye protection:

Chemical goggles or safety glasses

##### Skin and body protection:

Wear suitable protective clothing

##### Respiratory protection:

Wear appropriate mask

##### Other information:

Do not eat, drink or smoke during use.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Granular mixture.
Color	: Light gray
Odor	: earthy
Odor threshold	: No data available
pH	: ≈ 10.5
pH solution concentration	: 10 %
Melting point	: > 2500 °F

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Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 2.8
Solubility	: Slightly soluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: Not Applicable
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Hydraulic setting.

### 10.2. Chemical stability

Stable under normal conditions of use.

### 10.3. Possibility of hazardous reactions

Not established.

### 10.4. Conditions to avoid

Avoid dust formation.

### 10.5. Incompatible materials

Strong acids. Strong bases.

### 10.6. Hazardous decomposition products

No additional information available

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

#### silicon carbide (409-21-2)

LD50 oral rat	> 2000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal)

#### aluminium oxide, non-fibrous (1344-28-1)

LD50 oral rat	> 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

Skin corrosion/irritation : Causes skin irritation.  
pH: ≈ 10.5

#### Calcium Aluminate Cement (65997-16-2)

pH	≤ 13
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#### silicon carbide (409-21-2)

pH	Not applicable (non-soluble in water), CIPAC MT 75: Determination of pH
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### aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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### quartz (14808-60-7)

pH	6 – 7
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### cristobalite (14464-46-1)

pH	6 – 7
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Serious eye damage/irritation : Causes eye irritation.  
pH: ≈ 10.5

### Calcium Aluminate Cement (65997-16-2)

pH	≤ 13
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### silicon carbide (409-21-2)

pH	Not applicable (non-soluble in water), CIPAC MT 75: Determination of pH
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### aluminium oxide, non-fibrous (1344-28-1)

pH	9 – 10.5 (aqueous suspension, 33 %)
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### quartz (14808-60-7)

pH	6 – 7
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### cristobalite (14464-46-1)

pH	6 – 7
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Respiratory or skin sensitization : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : May cause cancer (Inhalation).

### silicon carbide (409-21-2)

IARC group	2A - Probably carcinogenic to humans
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### quartz (14808-60-7)

IARC group	1 - Carcinogenic to humans
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Reproductive toxicity : Not classified  
STOT-single exposure : Not classified  
STOT-repeated exposure : Not classified  
Aspiration hazard : Not classified  
Viscosity, kinematic : Not Applicable

### silicon carbide (409-21-2)

Viscosity, kinematic	Not applicable (solid)
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### aluminium oxide, non-fibrous (1344-28-1)

Viscosity, kinematic	Not applicable (solid)
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Potential Adverse human health effects and symptoms : Danger of serious damage to health by prolonged exposure through inhalation.  
Symptoms/effects after inhalation : Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.  
Symptoms/effects after skin contact : Causes skin irritation.  
Symptoms/effects after eye contact : Causes eye irritation.

## SECTION 12: Ecological information

### 12.1. Toxicity

#### silicon carbide (409-21-2)

ErC50 algae	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, 48 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, GLP)
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### aluminium oxide, non-fibrous (1344-28-1)

LC50 - Fish [1]	> 100 mg/l (96 h, Salmo trutta, Literature study)
EC50 - Crustacea [1]	> 100 mg/l (48 h, Daphnia magna, Literature study)

### 12.2. Persistence and degradability

#### R-MAX AZS PCQT (Mixture)

Persistence and degradability	Not established.
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#### silicon carbide (409-21-2)

Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

#### aluminium oxide, non-fibrous (1344-28-1)

Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

#### quartz (14808-60-7)

Persistence and degradability	Not applicable.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

#### crystalite (14464-46-1)

Persistence and degradability	Mineral. Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

### 12.3. Bioaccumulative potential

#### R-MAX AZS PCQT (Mixture)

Bioaccumulative potential	Not established.
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#### silicon carbide (409-21-2)

Bioaccumulative potential	Not bioaccumulative.
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#### aluminium oxide, non-fibrous (1344-28-1)

Bioaccumulative potential	No data available.
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#### quartz (14808-60-7)

Bioaccumulative potential	No data available.
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#### crystalite (14464-46-1)

Bioaccumulative potential	No data available.
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### 12.4. Mobility in soil

#### silicon carbide (409-21-2)

Surface tension	No data available in the literature
Ecology - soil	Low potential for adsorption in soil.

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### aluminium oxide, non-fibrous (1344-28-1)

Surface tension	No data available in the literature
Ecology - soil	No data available.

### crystalite (14464-46-1)

Ecology - soil	No data available.
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### 12.5. Other adverse effects

Effect on the global warming	: None known
Other information	: No other effects known.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
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## SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

### Department of Transportation (DOT)

In accordance with DOT

Not regulated

### Transportation of Dangerous Goods

Not regulated

### Transport by sea

Not regulated

### Air transport

Not regulated

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

### aluminium oxide, non-fibrous (1344-28-1)

Not subject to reporting requirements of the United States SARA Section 313

Note	Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forms)"; the Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 material. Only manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers reporting.
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### 15.2. International regulations

#### CANADA

### Calcium Aluminate Cement (65997-16-2)

Listed on the Canadian DSL (Domestic Substances List)

### silicon carbide (409-21-2)

Listed on the Canadian DSL (Domestic Substances List)

### aluminium oxide, non-fibrous (1344-28-1)

Listed on the Canadian DSL (Domestic Substances List)

### Zirconia (1314-23-4)

Listed on the Canadian DSL (Domestic Substances List)

### crystalite (14464-46-1)

Listed on the Canadian DSL (Domestic Substances List)

### EU-Regulations

No additional information available

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### National regulations

#### silicon carbide (409-21-2)

Listed on IARC (International Agency for Research on Cancer)

#### quartz (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)

### 15.3. US State regulations

#### R-MAX AZS PCQT (Mixture)

U.S. - California - Proposition 65 - Other information	This product contains crystalline silica, a chemical known to the state of California to cause cancer. For more information go to <a href="http://WWW.P65Warnings.ca.gov">WWW.P65Warnings.ca.gov</a>
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#### quartz (14808-60-7)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

#### crystalobalite (14464-46-1)

U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

#### Component

#### State or local regulations

silicon carbide (409-21-2)	U.S. - New Jersey - Right to Know Hazardous Substance List
aluminium oxide, non-fibrous (1344-28-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Quartz (14808-60-7)	U.S. - New Jersey - Right to Know Hazardous Substance List
Cristobalite (14464-46-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

### SECTION 16: Other information

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Revision date : 10/30/2024

Other information : Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

#### Full text of H-phrases

H315	Causes skin irritation
H320	Causes eye irritation
H350	May cause cancer

Safety Data Sheet (SDS), USA

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