

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : Paco Mix 40
CAS-No. : Mixture
Product code : 0040
Other means of identification : Alumina-Silicate Block

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Refractory
Recommended use : Industrial use

1.3. Supplier

Resco Products, Inc.
One Robinson Plaza, Suite 300
6600 Steubenville Pike
Pittsburgh, PA, 15205
United States
T 412-494-4491
SDS@RescoProducts.com - WWW.RescoProducts.com

1.4. Emergency telephone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification
Carcinogenicity Category 1A H350 May cause cancer (Inhalation, Dust when sawing or tear out)
Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger
Hazard statements (GHS US) : H350 - May cause cancer (Inhalation, Dust when sawing or tear out)
May dry/chap skin.
Dust from sawing or tear out may irritate eye.
Precautionary statements (GHS US) : P260 - Do not breathe dust.
P280 - Wear Safety shoes, protective gloves, eye protection.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
aluminium oxide, non-fibrous	CAS-No.: 1344-28-1	10 – 20	Not classified
crystalite	CAS-No.: 14464-46-1	10 – 20	Carc. 1A, H350

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person.
First-aid measures after inhalation : Allow affected person to breathe fresh air.
First-aid measures after skin contact : Gently wash with plenty of soap and water.

Paco Mix 40

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion : Rinse mouth. Do not induce vomiting.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause cancer by inhalation. Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Dust from sawing or tear out may irritate eye.
Symptoms/effects after ingestion : No data available.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media : In case of fire, all extinguishing media allowed.

5.2. Specific hazards arising from the chemical

Fire hazard : Not flammable.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

Protective equipment : Use personal protective equipment as required.

6.2. Environmental precautions

No additional information available

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Collect spillage.

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wear Safety shoes, Gloves.
Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store this product in a dry location where it can be protected from the elements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Paco Mix 40 (Mixture)

No additional information available

crystalite (14464-46-1)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA : 0.025 mg/m³ respirable dust

USA - OSHA - Occupational Exposure Limits

OSHA PEL (TWA) [1] : 0.05 mg/m³ respirable dust

aluminium oxide, non-fibrous (1344-28-1)

USA - ACGIH - Occupational Exposure Limits

ACGIH OEL TWA : 1 mg/m³ respirable dust

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate ventilation to minimize dust concentrations. Dust when sawing or tear out.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear protective gloves.

Paco Mix 40

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Eye protection:	
Chemical goggles or safety glasses	
Skin and body protection:	
Safety shoes. Wear suitable protective clothing	
Respiratory protection:	
In case of inadequate ventilation wear respiratory protection.	
SECTION 9: Physical and chemical properties	
9.1. Information on basic physical and chemical properties	
Physical state	: Solid
Appearance	: Tan Colored Brick Shape.
Color	: light brown
Odor	: None
Odor threshold	: No data available
pH	: No data available
Melting point	: > 2000 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 2.3
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
9.2. Other information	
No additional information available	
SECTION 10: Stability and reactivity	
10.1. Reactivity	
None known.	
10.2. Chemical stability	
Stable under normal conditions.	
10.3. Possibility of hazardous reactions	
No additional information available	
10.4. Conditions to avoid	
No additional information available	
10.5. Incompatible materials	
No additional information available	
10.6. Hazardous decomposition products	
No additional information available	
SECTION 11: Toxicological information	
11.1. Information on toxicological effects	
Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
aluminium oxide, non-fibrous (1344-28-1)	
LD50 oral rat	> 15900 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))

Paco Mix 40

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

aluminium oxide, non-fibrous (1344-28-1)	
LC50 Inhalation - Rat	> 2.3 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))
Skin corrosion/irritation	: Not classified
cristobalite (14464-46-1)	
pH	6 – 7
aluminium oxide, non-fibrous (1344-28-1)	
pH	9 – 10.5 (aqueous suspension, 33 %)
Serious eye damage/irritation	: Not classified
cristobalite (14464-46-1)	
pH	6 – 7
aluminium oxide, non-fibrous (1344-28-1)	
pH	9 – 10.5 (aqueous suspension, 33 %)
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause cancer (Inhalation, Dust when sawing or tear out).
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
aluminium oxide, non-fibrous (1344-28-1)	
Viscosity, kinematic	Not applicable (solid)
Symptoms/effects after inhalation	: May cause cancer by inhalation. Danger of serious damage to health by prolonged exposure through inhalation.
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Dust from sawing or tear out may irritate eye.
Symptoms/effects after ingestion	: No data available.
SECTION 12: Ecological information	
12.1. Toxicity	
aluminium oxide, non-fibrous (1344-28-1)	
LC50 - Fish [1]	> 100 mg/l (96 h, Salmo trutta, Literature study)
EC50 - Crustacea [1]	> 100 mg/l (48 h, Daphnia magna, Literature study)
12.2. Persistence and degradability	
cristobalite (14464-46-1)	
Persistence and degradability	Mineral. Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
aluminium oxide, non-fibrous (1344-28-1)	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
12.3. Bioaccumulative potential	
cristobalite (14464-46-1)	
Bioaccumulative potential	No data available.

Paco Mix 40

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

aluminium oxide, non-fibrous (1344-28-1)					
Bioaccumulative potential		No data available.			
12.4. Mobility in soil					
crystalobalite (14464-46-1)					
Ecology - soil		No data available.			
aluminium oxide, non-fibrous (1344-28-1)					
Surface tension		No data available in the literature			
Ecology - soil		No data available.			
12.5. Other adverse effects					
No additional information available					
SECTION 13: Disposal considerations					
13.1. Disposal methods					
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.					
SECTION 14: Transport information					
In accordance with DOT / TDG / IMDG / IATA Department of Transportation (DOT) In accordance with DOT Not regulated Transportation of Dangerous Goods Not regulated Transport by sea Not regulated Air transport Not regulated					
SECTION 15: Regulatory information					
15.1. US Federal regulations					
All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory					
aluminium oxide, non-fibrous (1344-28-1)					
Not subject to reporting requirements of the United States SARA Section 313					
Note		Note: The section 313 chemical list contains "CAS # 1344-28-1 Aluminum Oxide (Fibrous forms)"; the Aluminum oxide contained in this product is non-fibrous, and thus is not a section 313 material. Only manufacturing, processing, or otherwise use of aluminum oxide in the fibrous form triggers reporting.			
15.2. International regulations					
CANADA					
crystalobalite (14464-46-1)					
Listed on the Canadian DSL (Domestic Substances List)					
aluminium oxide, non-fibrous (1344-28-1)					
Listed on the Canadian DSL (Domestic Substances List)					
EU-Regulations					
No additional information available					
National regulations					
No additional information available					
15.3. US State regulations					
Paco Mix 40 (Mixture)					
U.S. - California - Proposition 65 - Other information		This product contains crystalline silica, a chemical known to the State of California to cause cancer. For more information go to WWW.P65Warnings.ca.gov			
crystalobalite (14464-46-1)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No		

Paco Mix 40

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Component	State or local regulations
Cristobalite (14464-46-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
aluminium oxide, non-fibrous (1344-28-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date

: 5/14/2024

Other information

: Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of H-phrases

H350	May cause cancer
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Safety Data Sheet (SDS), USA

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