



Oxiline SR

Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)
Issue date: 5/29/2015 Revision date: 5/15/2026 Supersedes: 3/26/2024

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture
Product name : Oxiline SR
CAS-No. : Mixture
Product code : 2535 = Mix2525 + TI

1.2. Other means of identification

Other means of identification : Magnesium Oxide Brick

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Refractory Brick
Recommended use : Industrial use

1.4. Supplier's details

RHI Magnesita
425 South Salem Church Road
York, PA, 17408
United States
T 717-792-3611
[Resco SDS.TDS@rhimagnesita.com](mailto:Resco_SDS.TDS@rhimagnesita.com) - WWW.RescoProducts.com

1.5. Emergency phone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300
Outside USA & Canada +1 703-741-5970

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation from dust in sawing or tear out operations.
Full text of H statements : see section 16		

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning
Hazard statements (GHS US) : Dust from sawing or tear out may irritate eye.
H315 - Causes skin irritation
H335 - May cause respiratory irritation from dust in sawing or tear out operations.
Precautionary statements (GHS US) : P280 - Wear Safety shoes, protective gloves, eye protection.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Radioactivity: In common with many naturally occurring mineral products zirconia contains very low levels of naturally occurring radioactive elements, principally uranium, thorium and radium. The principal radiation hazard is due to inhalation of any dust, while a secondary lesser external hazard exists through gamma radiation. This product contains minor amounts of materials derived from petroleum and/or coal (such as petroleum pitch and/or coal tar pitch). These materials, in turn, contain compounds, which are carcinogenic. Petroleum pitch contains polynuclear aromatic compounds, some of which have been identified as carcinogenic. Based on this, NIOSH has identified petroleum pitch as a carcinogenic material. IARC has reported that there is sufficient evidence for the carcinogenicity of "untreated and mildly refined mineral oils" in humans, but no adequate data is available to evaluate the carcinogenicity of "highly refined mineral oils". Coal tars are by products of the destructive distillation of coal to produce coke and/or gas, and are believed to contain from 400-10,000 separate compounds. One important class of compounds present in coal tars is the so-called polycyclic aromatic hydrocarbons (PAHs). While not all PAHs have been determined to be human carcinogens, many have. The NTP Seventh Annual Report on Carcinogens (1994) listed 15 PAH compounds which "may reasonably be anticipated to be carcinogens".

2.5. Unknown acute toxicity

No additional information available

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SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Magnesium Oxide	CAS-No.: 1309-48-4	≥ 80	Not classified
Zirconia	CAS-No.: 1314-23-4	1 – 5	Not classified
Petroleum Pitch	CAS-No.: 8052-42-4	1 – 5	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures after inhalation	: Dust when sawing or tear out. Allow affected person to breathe fresh air.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Do NOT induce vomiting. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : Dust when sawing or tear out. Cough.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.

5.2. Specific hazards arising from the chemical

Fire hazard	: Non-flammable. Do not breathe fumes from fires or vapors from decomposition.
Hazardous decomposition products in case of fire	: Fire conditions may produce carbon dioxide-carbon monoxide.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Protective equipment	: Safety shoes. Protective gloves. Safety glasses.
Emergency procedures	: Avoid contact with skin. Avoid contact with eyes.

For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment.
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6.2. Methods and materials for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: On land, sweep or shovel into suitable containers.

For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Hygiene measures	: Do not eat, drink or smoke when using this product. Wash skin thoroughly with mild soap and water.
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7.2. Conditions for safe storage, including incompatibilities

Storage conditions	: Store this product in a dry location where it can be protected from the elements.
Incompatible products	: Strong acids.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

Magnesium Oxide (1309-48-4)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH® TLV® TWA	10 mg/m ³ inhalable dust
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	10 mg/m ³ respirable dust

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Zirconia (1314-23-4)

USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA 5 mg/m³ As Zr

USA - OSHA - Occupational Exposure Limits

OSHA PEL TWA 5 mg/m³ As Zr

Petroleum Pitch (8052-42-4)

USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA 0.5 mg/m³ (Inhalable fraction)

8.2. Appropriate engineering controls

Appropriate engineering controls : Provide adequate ventilation to minimize dust concentrations. Dust when sawing or tear out.

8.3. Individual protection measures, such as personal protective equipment

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Skin and body protection:

Safety shoes. Wear suitable protective clothing

Respiratory protection:

Dust when sawing or tear out. Wear suitable respiratory equipment in case of insufficient ventilation

SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Solid
Appearance	: Solid in various shapes.
Color	: Black
Odor	: Slight Pitch Odor
Odor threshold	: No data available
pH	: No data available
Melting point	: > 3000 °F
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: ≈ 3.1
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Explosion limits	: No data available
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

No additional information available.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

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10.6. Hazardous decomposition products

No additional information available

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Magnesium Oxide (1309-48-4)

LD50 oral rat	> 5000 mg/kg (Rat, Literature study, Oral)
LD50 dermal rabbit	> 2000 mg/kg body weight (Rabbit, Literature study, Dermal)

Petroleum Pitch (8052-42-4)

LD50 oral rat	> 5000 mg/kg (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	> 2000 mg/kg (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	> 0.094 mg/l (OECD 403: Acute Inhalation Toxicity, 4.5 h, Rat, Male / female, Experimental value, No effect, Inhalation (mixture of vapour and aerosol), 14 day(s))

Skin corrosion/irritation : Causes skin irritation.

Magnesium Oxide (1309-48-4)

pH	11 (10 %)
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Serious eye damage/irritation : Not classified

Magnesium Oxide (1309-48-4)

pH	11 (10 %)
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Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : May cause respiratory irritation from dust in sawing or tear out operations.
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

Magnesium Oxide (1309-48-4)

Viscosity, kinematic	Not applicable (solid)
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Symptoms/effects after inhalation : Dust when sawing or tear out. Cough.

SECTION 12 Ecological information

12.1. Ecotoxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Not classified

12.2. Persistence and degradability

Oxiline SR (Mixture)

Persistence and degradability	Not established.
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Magnesium Oxide (1309-48-4)

Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable

Zirconia (1314-23-4)

Persistence and degradability	Not applicable.
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Petroleum Pitch (8052-42-4)	
Persistence and degradability	Not readily biodegradable in water.
12.3. Bioaccumulative potential	
Magnesium Oxide (1309-48-4)	
Bioaccumulative potential	No bioaccumulation data available.
Petroleum Pitch (8052-42-4)	
Bioaccumulative potential	No bioaccumulation data available.
12.4. Mobility in soil	
Magnesium Oxide (1309-48-4)	
Surface tension	No data available in the literature
Ecology - soil	No data available.
Petroleum Pitch (8052-42-4)	
Ecology - soil	No data available.
12.5. Other adverse effects	
Ozone	: Not classified
Fluorinated greenhouse gases	: No
SECTION 13 Disposal considerations	
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
SECTION 14 Transport information	
In accordance with DOT / TDG / IMDG / IATA Department of Transportation (DOT) In accordance with DOT Not regulated Transportation of Dangerous Goods Not regulated Transport by sea Not regulated Air transport Not regulated	
SECTION 15 Regulatory information	
15.1. Federal regulations	
All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory	
15.2. International regulations	
CANADA	
Magnesium Oxide (1309-48-4)	
Listed on the Canadian DSL (Domestic Substances List)	
Zirconia (1314-23-4)	
Listed on the Canadian DSL (Domestic Substances List)	
EU-Regulations No additional information available National regulations No additional information available	
15.3. State regulations	
Component	State or local regulations
Magnesium Oxide(1309-48-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Petroleum Pitch(8052-42-4)	U.S. - New Jersey - Right to Know Hazardous Substance List

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Component	State or local regulations
Oxiline SR (Mixture)	
U.S. - California - Proposition 65 - Other information	This product contains petroleum pitch, a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Revision date : 5/15/2026
Issue date : 5/29/2015
Other information : Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements	
H315	Causes skin irritation
H335	May cause respiratory irritation

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesita makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.