



# MaxLine 15A

## Safety Data Sheet

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)  
Issue date: 6/21/2019 Revision date: 2/23/2026 Supersedes: 5/3/2023

### SECTION 1 Identification

#### 1.1. Product identifier

Product form : Mixture  
Product name : MaxLine 15A  
CAS-No. : Mixture  
Product code : 4594

#### 1.2. Other means of identification

Other means of identification : Resin Bonded, Magnesia-Carbon Brick

#### 1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture : Refractory Brick  
Recommended use : Industrial use

#### 1.4. Supplier's details

RHI Magnesita  
425 South Salem Church Road  
York, PA, 17408  
United States  
T 717-792-3611  
[Resco SDS.TDS@rhimagnesita.com](mailto:Resco_SDS.TDS@rhimagnesita.com) - [WWW.RescoProducts.com](http://WWW.RescoProducts.com)

#### 1.5. Emergency phone number

Emergency number : EMERGENCY ONLY (CHEMTREC) USA & Canada 1-800-424-9300  
Outside USA & Canada +1 703-741-5970

### SECTION 2 Hazard Identification

#### 2.1. Classification of the substance or mixture

**GHS US classification**  
Germ cell mutagenicity, Category 1B H340 May cause genetic defects.  
Carcinogenicity, Category 1A H350 May cause cancer.  
Full text of H statements : see section 16

#### 2.2. Label elements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger  
Hazard statements (GHS US) : H340 - May cause genetic defects.  
H350 - May cause cancer.  
Precautionary statements (GHS US) : P202 - Do not handle until all safety precautions have been read and understood.  
P280 - Wear Safety shoes, protective clothing, eye protection, protective gloves.  
P261 - Sawing or tear out operations- Avoid breathing dust.

#### 2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

#### 2.4. Hazards not otherwise classified

Other hazards which do not result in classification : This product contains minor amounts of materials derived from petroleum and/or coal (such as petroleum pitch and/or coal tar pitch). These materials, in turn, contain compounds, which are carcinogenic. Petroleum pitch contains poly-nuclear aromatic compounds, some of which have been identified as carcinogenic. Based on this, NIOSH has identified petroleum pitch as a carcinogenic material. IARC has reported that there is sufficient evidence for the carcinogenicity of "untreated and mildly refined mineral oils" in humans, but no adequate data is available to evaluate the carcinogenicity of "highly refined mineral oils". Coal tars are by products of the destructive distillation of coal to produce coke and/or gas, and are believed to contain from 400-10,000 separate compounds. One important class of compounds present in coal tars is the so-called polycyclic aromatic hydrocarbons (PAHs). While not all PAHs have been determined to be human carcinogens, many have. The NTP Seventh Annual Report on Carcinogens (1994) listed 15 PAH compounds which "may reasonably be anticipated to be carcinogens".

#### 2.5. Unknown acute toxicity

No additional information available

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### SECTION 3 Composition/information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Magnesium Oxide	CAS-No.: 1309-48-4	≥ 80	Not classified
graphite	CAS-No.: 7782-42-5	10 – 30	Not classified
Phenolic Resin	CAS-No.: 108-95-2	1 – 5	Not classified
Coal Tar Pitch	CAS-No.: 65996-93-2	1 – 5	Muta. 1B, H340 Carc. 1A, H350
Aluminum - metal powder	CAS-No.: 7429-90-5	1 – 5	Not classified

Full text of hazard classes and H-statements : see section 16

### SECTION 4 First aid measures

#### 4.1. Description of necessary first-aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Gently wash with plenty of soap and water.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
First-aid measures after ingestion	: Rinse mouth. Get medical advice/attention if you feel unwell. Do not induce vomiting.

#### 4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: Dust when sawing or tear out. Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.

#### 4.3. Indication of immediate medical attention and special treatment needed, if necessary

No additional information available

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: In case of fire, all extinguishing media allowed.

#### 5.2. Specific hazards arising from the chemical

Fire hazard	: Product will not burn, but does contain small quantities of chemicals which can generate toxic and/or irritating vapors when initially heated. Under fire conditions hazardous combustion products such as carbon monoxide may be generated.
Hazardous decomposition products in case of fire	: Fire conditions may produce carbon dioxide-carbon monoxide.

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6 Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### For non-emergency personnel

Protective equipment : Safety shoes. Safety glasses. Protective gloves.

##### For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

#### 6.2. Methods and materials for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: Collect spillage. Mechanically recover the product.

For further information refer to section 8: "Exposure controls/personal protection"

### SECTION 7 Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling	: Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes. Do not breathe Dust when sawing or tear out.
Hygiene measures	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

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### 7.2. Conditions for safe storage, including incompatibilities

Storage conditions : Store this product in a dry location where it can be protected from the elements.  
Incompatible products : Strong acids. Oxidizing agent.

## SECTION 8 Exposure controls/personal protection

### 8.1. Control parameters

#### Magnesium Oxide (1309-48-4)

##### USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA 10 mg/m<sup>3</sup> inhalable dust

##### USA - OSHA - Occupational Exposure Limits

OSHA PEL TWA 10 mg/m<sup>3</sup> respirable dust

#### graphite (7782-42-5)

##### USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA 2 mg/m<sup>3</sup> (Respirable fraction)

#### Coal Tar Pitch (65996-93-2)

##### USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA 0.2 mg/m<sup>3</sup> (Coal tar pitch volatiles, as benzene soluble aerosol; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)

#### Aluminum - metal powder (7429-90-5)

##### USA - ACGIH - Occupational Exposure Limits

ACGIH® TLV® TWA 1 mg/m<sup>3</sup> (Respirable fraction)

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Dust when sawing or tear out. Provide adequate ventilation to minimize dust concentrations.

### 8.3. Individual protection measures, such as personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure.

#### Hand protection:

Wear protective gloves.

#### Eye protection:

Chemical goggles or safety glasses

#### Skin and body protection:

Safety shoes. Wear suitable protective clothing

#### Respiratory protection:

Dust when sawing or tear out. Wear appropriate mask

#### Other information:

Do not eat, drink or smoke when using this product.

## SECTION 9 Physical and chemical properties

### 9.1. Basic physical and chemical properties

Physical state : Solid  
Appearance : Solid in various shapes.  
Color : Black  
Odor : Resin Odor  
Odor threshold : No data available  
pH : No data available  
Melting point : > 2800 °F  
Freezing point : No data available  
Boiling point : No data available  
Flash point : No data available  
Flammability (solid, gas) : Not flammable.  
Vapor pressure : No data available  
Relative vapor density at 20°C : No data available  
Relative density : ≈ 2.6  
Solubility : insoluble in water.  
Partition coefficient n-octanol/water (Log Pow) : No data available  
Auto-ignition temperature : No data available  
Decomposition temperature : No data available  
Viscosity, kinematic : No data available  
Explosion limits : No data available

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Particle characteristics : No data available

### 9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

## SECTION 10 Stability and reactivity

### 10.1. Reactivity

May release smoke when heated. Combustion products include carbon monoxide, carbon dioxide, and hydrocarbon vapors.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No additional information available

### 10.4. Conditions to avoid

No additional information available

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

No additional information available

## SECTION 11 Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

#### Magnesium Oxide (1309-48-4)

LD50 oral rat > 5000 mg/kg (Rat, Literature study, Oral)

LD50 dermal rabbit > 2000 mg/kg body weight (Rabbit, Literature study, Dermal)

#### graphite (7782-42-5)

LD50 oral rat > 2000 mg/kg (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral)

LC50 Inhalation - Rat > 2000 mg/m<sup>3</sup> air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Inhalation (dust))

#### Coal Tar Pitch (65996-93-2)

LD50 oral rat > 15000 mg/kg body weight (Rat; OECD 401: Acute Oral Toxicity; Experimental value)

LD50 dermal rat > 2000 mg/kg body weight (Rat; Experimental value; OECD 402: Acute Dermal Toxicity)

Skin corrosion/irritation : Not classified

#### Magnesium Oxide (1309-48-4)

pH 11 (10 %)

#### graphite (7782-42-5)

pH 7 (1.3 %)

Serious eye damage/irritation : Not classified

#### Magnesium Oxide (1309-48-4)

pH 11 (10 %)

#### graphite (7782-42-5)

pH 7 (1.3 %)

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : May cause genetic defects.

Carcinogenicity : May cause cancer.

#### Phenolic Resin (108-95-2)

IARC group 3 - Not classifiable

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<b>Coal Tar Pitch (65996-93-2)</b>	
IARC group	1 - Carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
<b>Magnesium Oxide (1309-48-4)</b>	
Viscosity, kinematic	Not applicable (solid)
Symptoms/effects after inhalation	: Dust when sawing or tear out. Danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.
<b>SECTION 12 Ecological information</b>	
<b>12.1. Ecotoxicity</b>	
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified
<b>graphite (7782-42-5)</b>	
LC50 - Fish [1]	> 100 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Danio rerio, Static system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Behaviour)
EC50 72h - Algae [1]	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Growth rate)
EC50 72h - Algae [2]	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Cell numbers)
<b>Coal Tar Pitch (65996-93-2)</b>	
LC50 - Fish [1]	128 mg/l (LL50; OECD 203: Fish, Acute Toxicity Test; 96 h; Pagrus major; Semi-static system; Salt water; Experimental value)
EC50 - Crustacea [1]	> 100 mg/l (EL50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Static system; Fresh water; Experimental value)
LC50 - Fish [2]	100-1000,LL50; OECD 203: Fish, Acute Toxicity Test; 96 h; Oryzias latipes; Semi-static system; Fresh water; Experimental value
Threshold limit - Algae [1]	220 mg/l (EL50; OECD 201: Alga, Growth Inhibition Test; 72 h; Desmodesmus subspicatus; Static system; Fresh water; Experimental value)
<b>12.2. Persistence and degradability</b>	
<b>MaxLine 15A (Mixture)</b>	
Persistence and degradability	Not Established
<b>Magnesium Oxide (1309-48-4)</b>	
Persistence and degradability	Not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
<b>graphite (7782-42-5)</b>	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

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<b>Phenolic Resin (108-95-2)</b>		
Persistence and degradability	Rapidly degradable	
<b>Coal Tar Pitch (65996-93-2)</b>		
Persistence and degradability	No test data available, Adsorbs into the soil.	
<b>Aluminum - metal powder (7429-90-5)</b>		
Persistence and degradability	Biodegradability in soil: not applicable.	
Chemical oxygen demand (COD)	Not applicable	
ThOD	Not applicable	
BOD (% of ThOD)	Not applicable	
<b>12.3. Bioaccumulative potential</b>		
<b>Magnesium Oxide (1309-48-4)</b>		
Bioaccumulative potential	No bioaccumulation data available.	
<b>graphite (7782-42-5)</b>		
Bioaccumulative potential	Not bioaccumulative.	
<b>Coal Tar Pitch (65996-93-2)</b>		
Bioaccumulative potential	No test data available.	
<b>Aluminum - metal powder (7429-90-5)</b>		
Bioaccumulative potential	No test data of component(s) available.	
<b>12.4. Mobility in soil</b>		
<b>Magnesium Oxide (1309-48-4)</b>		
Surface tension	No data available in the literature	
Ecology - soil	No data available.	
<b>Coal Tar Pitch (65996-93-2)</b>		
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	Koc,12600-800000; Calculated value; log Koc; 4.1-5.9; Calculated value	
<b>Aluminum - metal powder (7429-90-5)</b>		
Ecology - soil	Contains component(s) that adsorb(s) into the soil.	
<b>12.5. Other adverse effects</b>		
Ozone	: Not classified	
Fluorinated greenhouse gases	: No	
<b>SECTION 13 Disposal considerations</b>		
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.	
<b>SECTION 14 Transport information</b>		
In accordance with DOT / TDG / IMDG / IATA		
<b>Department of Transportation (DOT)</b>		
In accordance with DOT		
Not regulated		
<b>Transportation of Dangerous Goods</b>		
Not regulated		
<b>Transport by sea</b>		
Not regulated		
<b>Air transport</b>		
Not regulated		
<b>SECTION 15 Regulatory information</b>		
<b>15.1. Federal regulations</b>		
<b>MaxLine 15A (Mixture)</b>		
Note	This information must be included in all SDS's that are copied and distributed for this material.	
All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:		
Aluminum - metal powder	CAS-No. 7429-90-5	1 – 5%
<b>Phenolic Resin (108-95-2)</b>		
Subject to reporting requirements of United States SARA Section 313		
Listed on EPA Hazardous Air Pollutant (HAPS)		
CERCLA RQ	1000 lb	
RQ (Reportable quantity, section 304 of EPA's List of Lists)	1000 lb	

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Phenolic Resin (108-95-2)	
SARA Section 302 Threshold Planning Quantity (TPQ)	10000 lb 500lb if the substance is solid in powder form with particle size less than 100 microns, or is in solution or molten form

Aluminum - metal powder (7429-90-5)	
Note	This information must be included in all SDS's that are copied and distributed for this material.

### 15.2. International regulations

#### CANADA

Magnesium Oxide (1309-48-4)	
Listed on the Canadian DSL (Domestic Substances List)	

graphite (7782-42-5)	
Listed on the Canadian DSL (Domestic Substances List)	

Phenolic Resin (108-95-2)	
Listed on the Canadian DSL (Domestic Substances List)	

Coal Tar Pitch (65996-93-2)	
Listed on the Canadian DSL (Domestic Substances List)	

#### EU-Regulations

No additional information available

#### National regulations

Coal Tar Pitch (65996-93-2)	
Listed on IARC (International Agency for Research on Cancer)	

### 15.3. State regulations

MaxLine 15A (Mixture)	
U.S. - California - Proposition 65 - Other information	This product contains coal-tar pitch, a chemical known to the State of California to cause cancer. For more information go to <a href="http://WWW.P65Warnings.ca.gov">WWW.P65Warnings.ca.gov</a>

Component	State or local regulations
Magnesium Oxide(1309-48-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
graphite(7782-42-5)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Phenolic Resin(108-95-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Coal Tar Pitch(65996-93-2)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List

## SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS 2024)

Revision date	: 2/23/2026
Issue date	: 6/21/2019
Other information	: Report language name. English. In the event of any conflict between English and other language versions, the English version shall prevail.

Full text of hazard classes and H-statements	
H340	May cause genetic defects.
H350	May cause cancer.

Safety Data Sheet (SDS), USA

This information and recommendations set forth herein are taken from sources believed to be accurate as of the date herein, however, RHI Magnesia makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.