

LOW CEMENT GUNNING GRADES

PRODUCT DATA

ProGun LC 65SCG

PROGUN LC 65SCG IS A SIC CASTABLE THAT USES LOW CEMENT BINDER TECHNOLOGY WITH THE GUNITE INSTALLATION METHOD. ITS LOW POROSITY, EXCELLENT ABRASION RESISTANCE AND HIGH HEAT TRANSFER VALUE MAKE THIS PRODUCT AN EXCELLENT CHOICE FOR THE TUBE WALLS IN THE COMBUSTION ZONES OF POWER GENERATING UNITS. THE HIGH HEAT TRANSFER CHARACTERISTIC OF THE SIC REDUCES SURFACE SLAGGING AND ALKALI BUILD-UP, THEREBY, IMPROVING THE OPERATING EFFICIENCY OF YOUR UNIT. DATA SHOWN ARE AVERAGE RESULTS OF TESTS FOLLOWING THE GUIDELINES SET FORTH IN ASTM C-903-70 "PREPARING REFRACTORY CONCRETE SPECIMENS BY COLD GUNNING".

MAXIMUM SERVICE TEMPERATURE (M.S.T.) (1540°C)

BULK DENSITY

@ 110°C	145 - 150	LBS/FT ³	2320 - 2400	KG/M ³
@ 815°C	140 - 145	LBS/FT ³	2240 - 2320	KG/M ³

COLD CRUSHING STRENGTH

@ 927°C	8000 - 11000	P.S.I.	560 - 759	KG/CM ²
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COLD MODULUS OF RUPTURE

@ 927°C	2000 - 3000	P.S.I.	140 - 210	KG/CM ²
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PERMANENT LINEAR CHANGE

@ 927°C	0.10 TO - 0.40 %
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EROSION LOSS (ASTM C-704) @ 815°C Less Than 10 CC

CONDUCTIVITY OR "K" FACTOR

	<u>BTU/FT²/HR/°F/IN</u>	<u>W/mK</u>
1000°F (540°C)	42.0	6.0
1500°F (815°C)	48.0	7.0

TYPICAL CHEMICAL ANALYSIS (%)

SIC	Al₂O₃	SiO₂	Fe₂O₃	CaO	TiO₂	OTHER
64.2	14.3	18.4	0.5	0.1	2.3	0.2

The properties shown on this data sheet represent typical average results generated using standard ASTM test methods (unless otherwise noted) conducted under controlled conditions and should not be considered to be guaranteed specifications. Properties are subject to normal manufacturing statistical standard deviation ranges, and Resco Products, Inc. reserves the right to modify the properties and specifications at any time without prior notice.

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